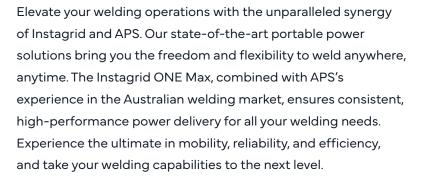
Instagria

PURE INSTANT POWER.





MMA Welding

Size	Electrodes	Amps
2mm	100+ electrodes	40-60A
2.5mm	Up to 89 electrodes	60-110A
3.2mm	30 - 40 electrodes	90-140A
4mm	12 - 18 electrodes	130-190A







MIG / MAG Welding

- PicoMig180
- Welding torch MT 221 G, 3m

- Ground cable approx. 3m 75m²
- Ø 0.8mm, G3Si1, M21 and Job 188, non-synergic

PicoMig180

Procedure / Arc Type / Welding Filler	Wire Feeder / Electricity / Tension	Runtime / mins
0.8mm Solid Wire	6m/min, 95A,17.8V	80
0.8mm Solid Wire	12m/min,155A,21.3V	36
0.8mm Solid Wire	6m/min, 79A,21.8V	50
0.8mm Solid Wire	10m/min,105A,24.5V	24
1.0mm Metal Powder Cored Wire	6.5m/min,145A,22.5V	26

TIG Welding

- TIG AC WELDING 200A / 3,100W = Runtime 40mins
- TIG DC WELDING 100A / 1,400W = Runtime 90mins

